

1.4 MILL WITH MOTOR DONE AT 700,000 KMS WITH UPDATED LINKERS ETC.

**CHASSIS DETAIL FOR 933845**

[Print](#)

NEW TRANNY + CLUTCH JULY 2022

**Model** W900B

**Class** 8

**Unit Type** Tractor

**Stock Type** Customer

**Invoice Date** 1/19/2007

**Build Date** 1/2007

**VIN** 1XKWD49X77J933845

**Sleeper Type** "72" AEROCAB AERODYNE VIT

DIAMOND VIT

**Intended Service** LINEHAUL

**Commodity Hauled** GENERAL FREIGHT

**DEALER TRUCK PURCHASE ORDER (DTPO) INFORMATION**

**DTPO Order Date** 11/8/2006

**DTPO Number** 05100064

**MAJOR COMPONENTS**

Type	Make	Model	Serial #
ENGINE	CUMMINS	ISX-530 10-2002 530@2000 1850@	79218184
REAR REAR AXLE	DANA SPICER	DANA SPICER D40-170P 40K Super 40	HN02646478
STEERING AXLE	DANA SPICER	DANA SPICER E-1322I 13.2K* 5"	E0701002147
TRANSMISSION	FULLER	FULLER RTLO18918B 18-SPEED SUPE	S0637066

# Repair Order Detail - Internal Copy

RO Number: 1064RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7955

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,377,474

Payment type: CHG

Waiter: No

Service advisor: 33053

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 09/09/2020

Customer Comments: Yes

~~~~~  
A A WIPE DOWN AND SANITIZE ASSEST  
99-000-0001 CTRS A WIPE DOWN AND 0.00 0.00  
SANITIZE ASSEST

Tech(s): 99

Pts: 0.00 Lbr: 0.00 Other: 0.00 Total Line A: 0.00

Story: 1377474 WIPE DOWN AND SANITIZE ASSET BEFORE AND AFTER  
SERVICE EVENT. WIPE DOWN WITH SANITIZER; IGNITION KEY/KEYS,  
EXTERIOR DOOR HANDLE, INTERIOR DOOR HANDLE, STEERING WHEEL,  
GEAR SHIFT LEVER KNOB, AIR BRAKE RELEASE KNOBS DURING  
INITIAL WRITE-UP AND AFTER SERVICE EVENT BEFORE EXITING THE  
SHOP AND PARKING THE VEHICLE  
~~~~~

B PERFORM SASK SAFETY  
010-010-007 CTRSE B 010 CANADIAN MVI 2.00 306.00  
TRUCK

Tech(s): 33027

DECAL MVI DECAL

Pts: 0.00 Lbr: 306.00 Other: 20.00 Total Line B: 326.00

Story: 1377474 PERFORMED SASK SAFETY  
~~~~~

C TOP END SET  
045-GEN CTRSE C 045 GENERAL OP CODE 3.50 535.50  
- ENGINE POWER PLANT

Tech(s): 33027, 33030

3104392CUM

1 GASKET-VALVE COVER ISX  
2007

Pts: 72.70 Lbr: 535.50 Other: 0.00 Total Line C: 608.20

Story: 1377474 REMOVE AIR INTAKE PIPE TO ACCESS REMOVAL OF VALVE  
COVER. CHECK ALL VALVE AND BRAKE ADJUSTMENTS - ADJUST ONES  
THAT ARE OUT OF SPEC. ADJUST ALL INJECTORS. RUNNING  
CLEARANCE IS AT TOP OF SPEC FOR CYL #4,5,6 - ADJUST RUNNING  
CLEARANCE TO MIDDLE OF SPEC. MARKED ALL VALVES THAT WERE  
ADJUSTED. INSTALL NEW VALVE COVER GASKET AS OLD ONE IS  
TWISTED AND KNICKED - RETURN ALL REMOVED PARTS. RUN ENGINE  
AND CHECK JAKE OPERATION AND ENGINE NOISE AND OIL LEAKS -  
ALL OKAY.  
~~~~~

D\*\* LH STEER AXLE BRAKE POT SPRING IS BROKEN  
013-GEN CTRSE D 013 GENERAL OP CODE 1.00 153.00  
- BRAKE SYSTEMS

Tech(s): 33030

SBT20

1 CHAMBER-BRAKE SERVICE  
T20

201225BXW

1 BUSHING(25EA=1BOX)

Pts: 45.64 Lbr: 153.00 Other: 0.00 Total Line D: 198.64

# Repair Order Detail - Internal Copy

RO Number: 1064RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE  
Phone(s): Contact: (306)472-7955 Main: (306)472-7956  
Vehicle: 1XKWD49X77J933845 2007 W900

[Click to View Cust Copy](#)  
Cell:

Mileage: 1,377,474  
Service advisor: 33053  
Tag number: TJ933845

Payment type: CHG  
Promised time: 11:00 PM  
Promised date: 09/09/2020

Waiter: No  
Estimate: 0.00  
Customer Comments: Yes

~~~~~  
Story: 1377474 REPLACED LH STEER AXLE BRAKE CHAMBER. R&R SLACK  
ADJUSTED CLEVIS PIN BUSHING. VERIFIED CORRECT APPLICATION  
ALIGNMENT. - CUT OFF OLD CLEVIS TO REMOVE.  
~~~~~

E\*\* LH REAR DRIVE BRAKE CAM TUBE CLAMP IS BROKEN  
013-GEN CTRSE E 013 GENERAL OP CODE 0.50 76.50  
- BRAKE SYSTEMS  
Tech(s): 33030  
08-02564 1 STRAP-BRACKET 27.67  
REINFORCEMENT CAMSHAFT  
Pts: 27.67 Lbr: 76.50 Other: 0.00 Total Line E: 104.17  
Story: 1377474 R&R LH REAR DRIVE S-CAM TUBE CLAMP AND HARDWARE.  
~~~~~

F\*\* LH REAR DRIVE AIR BAG MOUNT BOLT IS LOOSE ON BASE  
99-000-0001 CTRSE F AIR BAG MOUNT BOLT 0.30 45.90  
Tech(s): 33030  
N1/2C8NL 1 NUT-HEX SL NYL 1.48  
1/2-13NCX0.594T N1610  
ZYL  
Pts: 1.48 Lbr: 45.90 Other: 0.00 Total Line F: 47.38  
Story: 1377474 R&R LH REAR DRIVE REAR AIR BAG LOWER MOUNTING NUT  
- SECURED. ALL OKAY.  
~~~~~

G\*\* RH FUEL TANK IS LEAKING FROM BEHIND FRONT STRAP  
044-GEN CTRSE G 044 GENERAL OP CODE 4.50 688.50  
- FUEL SYSTEM  
Tech(s): 33030  
K161-934-11 3 LINING-TANK STRAP 37" 138.99  
HWC12706 3 NUT-HEX SL NYL 4.68  
M12-1.75X14.40T CL10  
CAD  
SUBL CTRSE REPAIR FUEL TANK 0.01  
Pts: 143.67 Lbr: 688.50 Other: 0.01 Total Line G: 832.18  
Story: 1377474 DRAINED RH FUEL TANK INTO TRANSFER TANK. REMOVED  
CAB TRIM. REMOVED AND CAPPED FUEL LINES AND WEBASTO FUEL  
LINES. REMOVED STRAPS AND ANTI-ROLL PLUG. REMOVED TANK,  
STRIPPED DOWN ALL ATTACHED PARTS, WASHED FUEL TANK OFF AND  
INSIDE CLEANED OUT. CLEANED AREA AND SENT FUEL TANK OUT.  
EXTRA TIME TAKEN TO REMOVE WEBASTO FUEL PICK UP PIPE AND  
FREE UP JAMNUT ON PICK UP TUBE ENGINE FUEL PICK UP IS  
FURTHEST REAR THREADED HOLE, RETURN IS CLOSEST TO THE FRONT.  
CAB SKIRT IS ON REAR DECK PLATE. WEBASTO CONNECTIONS ARE AT  
FRONT OF TANK, THEY GO RUBBER WASHER, METAL WASHER, WEBASTO  
FUEL PUMPS THEN NUT. FUEL LINES WERE DISCONNECTED IN SUCH A

# Repair Order Detail - Internal Copy

RO Number: 1064RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7955

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,377,474

Payment type: CHG

Waiter: No

Service advisor: 33053

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 09/09/2020

Customer Comments: Yes

~~~~~  
WAY THAT THEY CAN BE DISTINGUISHED WHERE THEY GO. INSTALLED  
NEW SADDLE RUBBERS FOR SURE, POSSIBLY STRAP RUBBERS AS  
WELL. INSTALLED ALL FITTINGS BACK ONTO TANK. R&R SADDLE  
RUBBERS. INSTALLED TANK AND TORQUED TO 25 FT/LBS. INSTALLED  
ALL REMOVED PARTS. ADDED FUEL. MOVED OUT AND WASHED OFF.  
CONFIRMED NO LEAKS  
~~~~~

## Customer Pay

Labor	1,805.40
Parts	291.16
Lube	0.00
Sublet	0.01
Miscellaneous/Shop Charge	200.54
Deductible	0.00
Total Charges	2,297.11
Less Insurance/Adjustment	0.00
Sales Tax	113.86
Total	2,410.97

# Repair Order Detail - Internal Copy

RO Number: 1607RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7955

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,395,988

Payment type: CHG

Waiter: No

Service advisor: 33021

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 11/09/2020

Customer Comments: Yes

~~~~~  
A A SANITIZE TOUCH POINTS BEFORE AND AFTER SERVICE  
99-000-0001 ITPL A SANITIZE TOUCH 0.00 0.00  
POINTS BEFORE AND  
AFTER SERVICE

Tech(s): 99

Pts: 0.00 Lbr: 0.00 Other: 0.00 Total Line A: 0.00

Story: 1395988 WIPE DOWN AND SANITIZE ASSET BEFORE AND AFTER  
SERVICE EVENT. WIPE DOWN WITH SANITIZER; IGNITION KEY/KEYS,  
EXTERIOR DOOR HANDLE, INTERIOR DOOR HANDLE, STEERING WHEEL,  
GEAR SHIFT LEVER KNOB, AIR BRAKE RELEASE KNOBS DURING  
INITIAL WRITE-UP AND AFTER SERVICE EVENT BEFORE EXITING THE  
SHOP AND PARKING THE VEHICLE  
~~~~~

B REMOVE FUEL TANK AND SEND OUT TO GET STRAPS WELDED ON.  
044-GEN CTRSE B 044 GENERAL OP CODE 4.50 688.50  
- FUEL SYSTEM

Tech(s): 33030, 33029

K161-934-11

HWC12706

3 LINING-TANK STRAP 37"

138.57

3 NUT-HEX SL NYL

4.65

M12-1.75X14.40T CL10

CAD

B1/2X2-1/2C8HC

2 BOLT-HEX

2.16

1/2-13NCX2-1/2 GR8

ZN/YEL

W1/2S8F

4 WASHER-ROUND SAE 1/2

2.68

GR8 ZN/YEL

N1/2C8NL

2 NUT-HEX SL NYL

2.94

1/2-13NCX0.594T N1610

ZYL

SUBL CTRSE FUEL TANK REPAIR

687.50

Pts: 151.00 Lbr: 688.50 Other: 687.50 Total Line B: 1,527.00

Story: 1395988 RECOVERED FUEL FROM LH TANK, DISCONNECTED ALL  
LINES, STRAPS AND PLUGS HOLDING DOWN TANK. REMOVED AND FULLY  
WASHED OUT AND OFF. SENT FOR REPAIR. R&R LOWER STRAP  
RUBBERS, THEY WERE BADLY WORN. CLEAN UP MOUNT BRACKETS,  
CLEAN UP TANK STRAP THREADS. INSTALL TANK AND ALIGNING PLUG.  
INSTALL LOWER BRACKET FOR ALIGNING PLUG TO GO INTO, REPLACE  
HARDWARE, RUSTED. CONNECT LINES FILL TANK AND RUN, CHECK FOR  
LEAKS, ALL OK.  
~~~~~

C REPLACE RADIATOR ON UNIT.  
042-002-001 CTRSE C 042 R&R RADIATOR 7.00 1,071.00  
(INCLUDES SHROUD,  
DRAIN & REFILL  
COOLANT, RECHARGE

# Repair Order Detail - Internal Copy

RO Number: 1607RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7955

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,395,988

Payment type: CHG

Waiter: No

Service advisor: 33021

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 11/09/2020

Customer Comments: Yes

~~~~~  
A/C)

Tech(s): 33030, 33029

RAD42-10324TRP

1 RADIATOR-KENWORTH  
84-07 2,176.29

VL2450

1 VALVE-BALL90 40.51  
#8MNPT-TEFLO

9210TRP

1 CLAMP-HOSE W/LINER #10 1.73

125-10D

1 FITTING CRIMP #8 MNPT 3.16  
TO #12

CT300LTRP

2 CLAMP-CONST TORQUE HD 20.32  
SS #48

D1030-2650

6 HOSE-RADIATOR #40 1 11.22  
PICK=

Q21-6007S

1 SENSOR-COOLANT LEVEL 242.21

3704TRP

1 CLAMP-HOSE AIR/FUEL SS 1.03  
#4

K134-356

1 GASKET-RADIATOR LOWER 22.48

HWU05483

4 NUT-HEX SL NYL 2.20  
3/8-16NCX0.453T N1610

W3/8S8F

ZYL  
4 WASHER-ROUND SAE 3/8 1.24  
GR8 ZN/YEL

EC7501

1 COOLANT-TRP ELC 50/50 10.99  
JUG

EHC13

1 E.H.C. 0.90

RC1540

1 CAP-RADIATOR 15 PSI 13.60

Pts: 2,546.98 Lbr: 1,071.00 Other: 0.90 Total Line C: 3,618.88

Story: 1395988 DRAINED COOLANT, DISCONNECTED ALL COOLANT LINES, SWUNG AC CONDENSER OUT OF THE WAY, LIFTED UNIT OUT OF TRUCK, REMOVED ALL CONNECTORS AND PLUGS - COOLANT LEVEL SENSOR BROKE OFF IN TANK. FIT ALL COMPONENTS TO NEW RAD ASSEMBLY. USED NEW SENSOR. CUT OFF EDGES OF CAC MOUNT ON RAD DUE TO CONTACTING CAC. REASSEMBLED ALL AND INSTALLED INTO TRUCK. USED RUBBER GASKET FOR LOWER PIPE CONNECTION. REMOVED AND RE-SEALED 2 FITTINGS IN LOWER RAD HOSE AS WERE LEAKING. REMOVED AND REPLACED SHUT OFF VALVE BY COOLANT FILTER DUE TO LEAKING PAST VALVE ARM. REPLACED UPPER RAD PIPE CONNECTION HOSE AT RAD DUE TO HOSE SWELLING. ADDED COOLANT, FOUND LEAK COMING FROM TOP RAD TANK SEAL AS BOLTS WERE NOT TIGHTENED FROM FACTORY - CHECKED ALL TOP BOLTS FOR TORQUE - ALL OK OTHER THAN THE 4 LOOSE ON THE ENDS. NO OTHER LEAKS FOUND. REPLACED RAD CAP WITH CORRECT SIZED CAP.

# Repair Order Detail - Internal Copy

Customer Pay	
Labor	1,759.50
Parts	2,697.98
Lube	0.00
Sublet	687.50
Miscellaneous/Shop Charge	176.85
Deductible	0.00
Total Charges	5,321.83
Less Insurance/Adjustment	0.00
Sales Tax	266.09
Total	5,587.92

# Repair Order Detail - Internal Copy

RO Number: 6604RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE  
Phone(s): Contact: (306)472-7956 Main: (306)472-7956  
Vehicle: 1XKWD49X77J933845 2007 W900

[Click to View Cust Copy](#)

Cell:

Mileage: 1,447,928  
Service advisor: 50508  
Tag number: TJ933845

Payment type: CHG  
Promised time: 11:00 PM  
Promised date: 07/08/2022

Waiter: No  
Estimate: 0.00  
Customer Comments: Yes

~~~~~  
A A 010 COVID 19 CUSTOMER ASSET SANITIZING  
010-010-030 ITCC A 010 COVID 19 0.00 0.00  
CUSTOMER ASSET  
SANITIZING

Tech(s): 99

Pts: 0.00 Lbr: 0.00 Other: 0.00 Total Line A: 0.00  
~~~~~

B UNIT IS DEAD AND NEEDS TO BE BOOSTED OR TOWED INTO SHOP  
99-000-0001 CTRS B MISCILANEOUS 0.50 82.50

Tech(s): 33041

Pts: 0.00 Lbr: 82.50 Other: 0.00 Total Line B: 82.50

Story: 1447928 UNIT NO START. TOWED IN WITH LOADER.  
~~~~~

C TRANS COOLER HAS FAILED  
027-TS CTRS C 027 TROUBLESHOOTING 7.00 1,155.00  
- AUTOMATIC  
TRANSMISSION

Tech(s): 33041

DS25070-18X  
221854-483C

EHC4  
223030-953C

EHC1  
EC7501

EHC13  
4307247  
14335  
K3341  
22823  
4300902BOX  
4301840  
K3492  
K3966  
85003FUL  
K4122

4306894  
4303424  
22823  
K124-402-2  
K124-402-1  
K2918

2 TRP 250 BRG STRAP KIT 40.30  
12 CHV HAVOLINE ATF MD-3 59.88  
(12/946ML)  
12 E.H.C. 1.80  
16 CHV DELO SYN-GEAR XDM 199.20  
75W90(953-1X170.1  
16 E.H.C. 0.80  
3 COOLANT-TRP ELC 50/50 32.97  
JUG  
3 E.H.C. 2.70  
2 GASKET 16.40  
1 GASKET KWP 4.06  
1 KIT-O RING 21.98  
1 YOKE 93.28  
1 BEARING 162.02  
1 CLUTCH 196.94  
1 KIT-SYNCHRONIZER 235.76  
1 KIT-HEAT EXCHANGER 764.61  
1 ELBOW ASSY 8.67  
1 KIT-HEX FLANGE CRIMPED 38.97  
NUT  
1 WASHER 34.46  
1 SNAP RING 14.67  
1 YOKE 93.28  
1 ROD-END 109.13  
1 ROD-END LH 109.13  
1 KIT-OIL SEAL 55.98

# Repair Order Detail - Internal Copy

RO Number: 6604RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7956

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,447,928

Payment type: CHG

Waiter: No

Service advisor: 50508

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 07/08/2022

Customer Comments: Yes

~~~~~  
Pts: 2,291.69 Lbr: 1,155.00 Other: 5.30 Total Line C: 3,451.99

Story: 1447928 DRAINED TRANS INTO PAIL. EXCESSIVE AMOUNTS OF COOLANT IN OIL. R&I OIL COOLER HOSES. R&I OIL COOLER COOLANT HOSES. R&R OIL COOLER. CLEANED OIL/COOLANT MIXTURE OUT OF FLYWHEEL HOUSING. REMOVED AUX SECTION WHILE TRANS WAS OUT. REMOVED AUX SECTION AND BROKE DOWN FOR INSPECTION. CLEANED ALL PARTS. REPLACED WORN PARTS. REBUILT AUX SECTION AND TIMED. DOUBLE CHECKED TIMING. TIMING GOOD. REINSTALLED AUX SECTION AND SECURED. INSTALLED COUNTER SHAFT COVERS AND SECURED. REINSTALLED AIR LINES AND SECURED. FLUSHED TRANS AND REFILLED WITH 16L OF NEW TRANS OIL. SECURED PLUGS.

~~~~~  
D\*\* CHECK BATTERIES AND ADVISE IF REPLACEMENT IS REQUIRED

032-001-001 CTRSE D 032 BATTERY R&R R&R 1.50 247.50  
WITH NEW

Tech(s): 33041

GA31S

HWC04349

4 CP31S925CCA

620.92

1 BOLT-HEX M10-1.50X275

33.30

CL10.9 CAD

8WS-038

2 3/8 FLAT WASHER

0.22

ZNNM10SC10

1 10MM GR10 PL CRS NYL

0.70

LKNUT

GA31S

-4 CORE RETURN

-140.40

Pts: 514.74 Lbr: 247.50 Other: 0.00 Total Line D: 762.24

Story: 1447928 DISCONNECTED BATTERY CABLES. REMOVED HOLD DOWN. REMOVED OLD BATTERIES. CLEANED AND GREASED BATTERY ENDS. INSTALLED NEW BATTERIES. SECURED HOLD DOWN. INSTALLED AND SECURED CABLES. RETURNED OLD BATTERIES FOR CORE.

~~~~~  
E\*\* PERFORM GOVERNMENT SAFETY INSPECTION ON UNIT

010-010-007 CTRSE E 010 CANADIAN MVI 2.00 330.00  
TRUCK

Tech(s): 33041

DECAL

MVI DECAL

20.00

Pts: 0.00 Lbr: 330.00 Other: 20.00 Total Line E: 350.00

Story: 1447928 PERFORMED GOV SAFETY

~~~~~  
F\*\* REPLACE CLUTCH ON UNIT PER CUSTOMER REQUEST

023-001-022 CTRS F 023 CLUTCH 16.00 2,640.00  
REPLACEMENT; INCLUDES  
R/R OF TRANSMISSION  
AND ADJUSTMENT

Tech(s): 33041

K2468

1 KIT-CLUTCH INSTALL

302.99

# Repair Order Detail - Internal Copy

RO Number: 6604RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7956

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,447,928

Payment type: CHG

Waiter: No

Service advisor: 50508

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 07/08/2022

Customer Comments: Yes

|             |                                     |                        |
|-------------|-------------------------------------|------------------------|
| 06-00530    | 1 SHAFT-CLUTCH RH                   | 72.16                  |
| K210-883    | 1 SHAFT-CLUTCH RELEASE              | 87.00                  |
| 309701-20   | 1 CLUT SELFADJ                      | 2,038.73               |
|             | 15.5,1860TRQ,VCT                    |                        |
|             | DAMP,7-SPR                          |                        |
| FRT         | 1 FREIGHT IN                        | 10.00                  |
| CLT012P     | 1 TUBE ASSY-LUBE                    | 25.06                  |
| 221854-483C | 10 CHV HAVOLINE ATF MD-3            | 49.50                  |
|             | (12/946ML)                          |                        |
| EHC4        | 10 E.H.C.                           | 1.50                   |
| EC7501      | 5 COOLANT-TRP ELC 50/50             | 59.60                  |
|             | JUG                                 |                        |
| EHC13       | 5 E.H.C.                            | 4.50                   |
| SUBL        | CTRSE FLYWHEEL RESURFACE            | 85.74                  |
| Pts:        | 2,645.04 Lbr: 2,640.00 Other: 91.74 | Total Line F: 5,376.78 |

Story: 1447928 DISCONNECTED DRIVE SHAFT. REMOVED DRIVE SHAFT. REMOVED YOKE. MARKED AND DISCONNECTED OIL COOLER HOSES. MARKED AND DISCONNECTED ELECTRICAL HARNESS. DISCONNECTED SHIFT ARM. REMOVED BELLY PAN. REMOVED REAR TRANS SUPPORT SPRING. DISCONNECTED SHIFTER. REMOVED SHIFT TOWER AND COVERED. DISCONNECTED COOLER. DISCONNECTED AIR LINES. UNBOLTED AND REMOVED TRANS. REMOVED CLUTCH. REMOVED FLYWHEEL. REMOVED CLUTCH ADJUSTMENT ROD TO LUBE. EYELETS STARTING TO FAIL. HAD FLYWHEEL RESURFACED. PREPPED AND INSTALLED FLYWHEEL TO SPEC. INSTALLED CLUTCH AND TORQUED TO SPEC. CHECKED ALIGNMENT. INSTALLED INPUT SHAFT KIT. INSTALLED CROSS SHAFTS AND FORK. INSTALLED TRANS IN UNIT AND SECURED. INSTALL REVERSE OF REMOVAL FOR ALL PARTS. SECURED ALL HOSES, WIRING, AND AIRLINES. SHIFTER SECURED. SETUP CLUTCH. LOCKED IN JAMNUTS. GREASED RELEASE BEARING AND CROSS SHAFTS. SECURED YOKE. REINSTALLED DRIVE SHAFTS AND BELLY PAN AFTER FLUSHING.

|                                                              |                    |       |
|--------------------------------------------------------------|--------------------|-------|
| G** FLEX PIPE LEAKING. (SAFETY) *REPLACE WHILE TRANS IS OUT* |                    |       |
| PCCA00039-51- CTRS                                           | G 043 EXHAUST FLEX | 0.50  |
| 8565                                                         |                    | 82.50 |

PIPE R&R

|                |                              |                      |
|----------------|------------------------------|----------------------|
| Tech(s): 33041 |                              |                      |
| EC50PLA        | 2 CLAMP-EXHAUST WB           | 23.56                |
|                | PREFRMD 5" ALMZ              |                      |
| P226143        | 2 5" FLEX PIPE               | 35.88                |
| Pts:           | 59.44 Lbr: 82.50 Other: 0.00 | Total Line G: 141.94 |

Story: 1447928 CUT AND REMOVED OLD CLAMPS. REMOVED FLEX PIPE. INSTALLED NEW FLEX PIPE SECTION AND SECURED WITH NEW CLAMPS.

# Repair Order Detail - Internal Copy

RO Number: 6604RGS

RO Status: CLOSED

Customer: GERARD WATTEYNE O/A WATTEYNE

[Click to View Cust Copy](#)

Phone(s): Contact: (306)472-7956

Main: (306)472-7956

Cell:

Vehicle: 1XKWD49X77J933845

2007 W900

Mileage: 1,447,928

Payment type: CHG

Waiter: No

Service advisor: 50508

Promised time: 11:00 PM

Estimate: 0.00

Tag number: TJ933845

Promised date: 07/08/2022

Customer Comments: Yes

~~~~~  
H\*\* DRIVERSIDE WINDSHIELD CRACKED. (SAFETY)  
002-024-001 CTRS H 002 HALF GLASS 1.00 165.00  
WINDSHIELD R&R (ONE  
SIDE)  
Tech(s): 33041  
DW1657-30 1 GLASS-KENWORTH 59.33  
DW1656-30 1 GLASS-KENWORTH 59.33  
Pts: 118.66 Lbr: 165.00 Other: 0.00 Total Line H: 283.66  
Story: 1447928 R&R DR WINDSHIELD.

~~~~~  
I\*\* PASSENGER WINDSHIELD BROKEN DURING DRIVER SIDE REPLACEMENT.  
002-024-001 ITPL I 002 HALF GLASS 0.51 20.17  
WINDSHIELD R&R (ONE  
SIDE)  
Tech(s): 33041  
Pts: 0.00 Lbr: 20.17 Other: 0.00 Total Line I: 20.17  
Story: 1447928 R&R WINDSHIELD THAT CRACKED WHILE REMOVING DR  
SIDE.

~~~~~  
Customer Pay  
Labor 4,702.50  
Parts 5,629.57  
Lube 0.00  
Sublet 85.74  
Miscellaneous/Shop Charge 501.55  
Deductible 0.00  
Total Charges 10,919.36  
Less Insurance/Adjustment 0.00  
Sales Tax 1,129.26  
Total 12,048.62