

REDHEAD EQUIPMENT

Regina, SK
Head Office
Box 32098
10 Redhead Road
S4N 7L2
306 721 2666
800 667 7710

ESTEVAN	306.634.4788	SWIFT CURRENT	306.773.2951
LLOYDMINSTER	306.825.3434	SASKATOON	306.934.3555
MELFORT	306.752.2273	HUMBOLDT	306.682.9920
NORTH BATTLEFORD	306.445.8128	KINISTINO	306.864.3667
PRINCE ALBERT	306.763.6454		

For additional contact information visit redheadequipment.ca

Ship to: CNH WARRANTY

Invoice to: Internal Ag 03
Swift Current SK S9H 5J9

Branch		
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		Salesperson
		3CR / 099

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
047758	Case IH 8250 Combi	339 YNG248341		
	8250	259 HAJF8N4LCNG248341		

TEXT US!

You can now text any of our parts, service or sales
teams & we'll get back to you as soon as we can.

Whatever it takes to KEEP YOU UP & RUNNING

SEGMENT# 1 C 5WA03 202400240737 06/11/24 06/11/24

PIP CH4423- REPAIR TRANSMISSION

CUSTO COMPLAINT

PIP CH4423- REPAIR TRANSMISSION

CAUSE:

Product Improvement Program CH4423 complete.
Level 1 and Level 5.

CORRECTION:

339 ENGINE HRS
259 THRESH HRS

PERFORM LEVEL 5 REPAIR AS REQUIRED

Product Improvement Program CH4423 complete.
Level 1 and Level 5.

EHCOIL	EHC Oil	28	.05	1.40
EHC10LT	EHC Container	2	1.00	2.00
EHC4LT	EHC Container	2	.40	.80
LCT-26392	Loctite, 573	1	225.86	225.86
MCC38625	Maker,	3	30.55	91.65

OEM CNH-Genuine (Maintenance Products)
515 Flange Anaerobic Gasket
Maker

MPAGH4423A	Kit,	1	604.46	604.46
	OEM CNH-Genuine (Unassigned)			
	PIP 4423A Pump Kit			

CONTINUED ON PAGE 02

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SIGNATURE: _____ DATE: _____

PRINT NAME: _____ GST #834643868

Farm Customers Only
Land Description Sec _____ Twsp _____
R _____ M _____, I hereby certify the
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	8250	259	HAJF8N4LCNG248341		
47395896	Shaft,	1		691.41	691.41
	OEM CNH-Genuine (Transmissions, Transaxles & Parts) Shaft				
47779945	Pin,	4 A		4.08	16.32
	OEM CNH-Genuine (Hardware) Pin				
48017901	Coupler,	1		318.17	318.17
	OEM CNH-Genuine (Final Drive/PTO/Components) Splined Coupler				
48163579	Housing,	1		2315.15	2315.15
	OEM CNH-Genuine (Transmissions, Transaxles & Parts) Transmission Housing				
73344265	Oil, 1Ga	2		35.14	70.28
	OEM CNH-Genuine Hytran Premium Hydraulic Transmission Oil 1 Gallon/3.78 Litre				
73344266	Oil, 2.5Ga	2		81.22	162.44
	OEM CNH-Genuine (Transmission Hydraulic Oil) Hytran Premium Hydraulic Transmission Oil 2.5 Gallon/9.46 Litre				
87304168	Dowel,	2		4.42	8.84
	OEM CNH-Genuine (Hardware) Dowel				
			PARTS	4508.78	
			LABOR	6956.40	
10583	16050		SEGMENT TOTAL==>	11465.18	

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***** WORK ORDER TOTALS *****

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	8250	259	HAJF8N4LCNG248341		

	INTERNAL	CUSTOMER
PARTS	4508.78	
LABOR	6956.40	
INTERNAL TOTAL	11465.18	

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		Salesperson	
		3 KG	

SERVICE INVOICE

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047758	Case IH 8250 Combi	273	YNG248341	
	8250	216	HAJF8N4LCNG248341	

Book your Winter Works Ag Inspection

Get 10% off on all repairs completed as a result of the inspection
Plus get free trucking one way & 1-year parts & labour warranty

Call or email us today!

This order was created from order: K41390

SEGMENT# 1 C 02657 202300013193 01/12/23 12/19/22 01/11/23

WHEEL BOLT NOT TORQUING

CAUSE:

wheel bolt hole on RH axle shaft hub had damaged threads
allowing the bolt to just spin instead of tightening to
required torque

CORRECTION:

- torqued wheels to find bolt, found bolt on RH side
- used air jack to lift RH side off ground
- cleaned dirt from axle shaft
- removed bolt from axle shaft sleeve
- removed snap ring from axle shaft
- disconnected axle shaft
- supported outer dual with overhead crane
- removed wheel bolts
- used crane to remove outer dual
- supported inner dual with overhead crane
- removed wheel bolts
- used crane to remove inner dual
- cleaned surface of hub
- attached mag drill guide plates to hub
- attached mag drill

CONTINUED ON PAGE 02

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		Salesperson
		3 KG

SERVICE INVOICE

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047758	Case IH 8250 Combi	273	YNG248341		
	8250	216	HAJF8N4LCNG248341		

- attempted to drill out hole for threaded insert
- steel was too hard to drill through
- sharpened drill bits
- steel was still too hard to be drilled out
- removed mag drill
- removed guide plates
- attached lifting tool to planetary
- supported planetary with crane
- removed bolts holding planetary assembly
- removed planetary
- drained oil from planetary
- secured planetary on work station
- removed axle shaft input cover
- removed input shaft
- removed output shaft cover
- removed locking bolts and lock plate
- heated and removed bearing ring locknut
- removed bolts holding both large halves together
- tightened housing separator hex nuts to separate planetary
- lifted off inner housing cover with crane
- removed the bearing cone from the removed inner housing section
- removed retaining ring on output shaft
- heated and removed bearing ring locknut on output shaft
- removed reducer spur gear and sun gear assembly
- removed spacer rings and bearing cone from output shaft
- removed O-ring from ring gear
- threaded m16 bolts into jack holes on face of ring gear
- used bolts to lift ring gear off of carrier
- removed second O-ring from housing cover

CONTINUED ON PAGE 03

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SERVICE INVOICE

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047758	Case IH 8250 Combi	273 YNG248341		
	8250	216 HAJF8N4LCNG248341		

- removed retaining ring from output shaft
- removed planet gear carrier
- removed outer housing from output shaft
- cleaned and degreased both sections of final drive housings
- unboxed new output shaft
- cleaned and prepped face surfaces of shaft
- applied two coats of primer to required surfaces
- waited for primer to dry
- applied three coats of paint to required surfaces
- waited for paint to dry
- heated new bearing for output shaft to 80°C
- installed bearing onto output shaft
- performed shimming of reducer gear and sun gear on output shaft
- removed old bearing cup from outer housing
- installed new bearing cup into outer housing
- removed old seal from outer housing
- installed new seal into outer housing
- installed outer housing onto output shaft
- installed planetary gear carrier assembly
- installed retaining ring on output shaft
- applied multi purpose grease to new O-ring and installed in outer housing
- installed ring gear
- applied multi purpose grease to new O-ring and installed on ring gear
- installed new bearing on output shaft
- installed sun gear assembly
- installed new bearing cone

CONTINUED ON PAGE 04

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- cleaned threads on bearing locknut
- applied Loctite to locknut
- installed locknut and torqued to 959 lb ft
- installed lock plate
- installed retaining ring
- removed old bearing cup from inner final drive housing
- installed new bearing cup
- installed inner final drive housing onto ring gear
- installed housing bolts using Loctite
- torqued bolts to 247 lb ft
- installed bearing cone on end of output shaft
- installed locknut
- torqued locknut to 221 lb ft
- rotated final drive one turn
- removed locknut
- applied Loctite
- installed locknut
- torqued locknut to 15 lb ft
- rotated final drive one turn
- tighten the locknut by turning it another 73° the shaft.
- installed lock plate and bolts
- torqued bolts to 40 lb ft
- installed shaft cover with Loctite
- installed input shaft assembly with new bearings
- installed input shaft cover with shims
- applied Loctite to cover bolts and torqued to 40 lb ft
- applied Loctite to hex studs and torqued to 18 lb ft
- applied sealing paste around the circumference of the inner and outer housing
- applied wheel torque information decal on hub face

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	8250	216	HAJF8N4LCNG248341		
	-installed lifting tool onto final drive -lifted final drive onto combine axle using crane -applied Loctite and installed hardware -torqued bolts to 369 lb ft -removed fill plug and filled final drive with 6.7L of Hypoid Gear 80W-90 -installed fill plug and torqued to 59 lb ft -installed inner dual with crane -installed outer dual with crane -torqued wheel bolts in correct sequence -attached axle shaft to final drive -installed retaining ring on shaft -installed axle shaft bolt -lowered unit onto wheels -removed jack -test drove unit -inspected final drive for any leaks or other issues				
B17680N	Paint,	1		25.93	25.93
	OEM CNH-Genuine (Paint) Aerosol Gloss Black Paint				
EHC0IL	EHC Oil	8		.05	.40
EHC4LT	EHC Container	2		.40	.80
1131655N	Paint,	1		24.01	24.01
	OEM CNH-Genuine (Paint) Aerosol Primer Paint				
47402462	Shaft,	1 N		5268.90	5268.90
	OEM Case-Genuine Shaft				
51460426	Decal,	1 N		5.19	5.19
73344311	Oil, 1Ga	2		40.61	81.22
	OEM CNH-Genuine (Gear Oils) Hypoid				

CONTINUED ON PAGE 06

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SIGNATURE: _____ DATE: _____

PRINT NAME: _____ GST #834643868

Farm Customers Only	
Land Description Sec _____	Twsp _____
R _____ M _____, I hereby certify the goods listed on this invoice will be used solely in the operation of my farm.	
Date _____	
Authorized Farm Signature _____	

REDHEAD EQUIPMENT

Regina, SK
Head Office
Box 32098
10 Redhead Road
S4N 7L2
306 721 2666
800 667 7710

ESTEVAN	306.634.4788	SWIFT CURRENT	306.773.2951
LLOYDMINSTER	306.825.3434	SASKATOON	306.934.3555
MELFORT	306.752.2273	HUMBOLDT	306.682.9920
NORTH BATTLEFORD	306.445.8128	KINISTINO	306.864.3667
PRINCE ALBERT	306.763.6454		

For additional contact information visit redheadequipment.ca

Ship to: CNH WARRANTY

Invoice to: Internal Ag 03
Swift Current SK S9H 5J9

Branch		
SWIFT CURRENT		
Date	Time	Page
01/12/23	05:07:22 (B)	06
Account No.	Phone No.	Invoice No.
INTERNAG03		K42900
Ship Via		Purchase Order
ORIG WO: K41390		
		Salesperson
		3KG

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
047758	Case IH 8250 Combi	273	YNG248341		
	8250	216	HJF8N4LCNG248341		
	Gear Oil EP SAE 80w90 1 Gallon/3.78 Litre				
84074400	Ring,	2	N	32.60	65.20
	OEM CNH-Genuine (Seals & O Rings)				
	Sealing Ring				
84074719	Bearing,	1	N	422.50	422.50
	OEM CNH-Genuine (Bearings)				
	Bearing				
84074720	Bearing,	1	N	747.83	747.83
	OEM CNH-Genuine (Bearings)				
	Bearing				
84449190	Bearing,	2	N	443.63	887.26
	OEM CNH-Genuine (Bearings)				
	Bearing				
87358151	Shim, Kit	1	N	909.52	909.52
87367550	Bolt,	1		18.42	18.42
	OEM CNH-Genuine (Hardware)				
	M22-1.5 X 95 12.9 Flange Head Bolt				
	Serrated				
9832264	Seal,	1		122.53	122.53
	OEM CNH-Genuine (Seals & O Rings)				
	Ring				
	PARTS			8579.71	
	LABOR			3688.52	
10583	SEGMENT TOTAL==>			12268.23	

***** WORK ORDER TOTALS *****

INTERNAL CUSTOMER

CONTINUED ON PAGE 07

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PRINT NAME: _____ GST #834643868

Farm Customers Only	
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Date _____	
Authorized Farm Signature _____	

REDHEAD EQUIPMENT

Regina, SK
Head Office
Box 32098
10 Redhead Road
S4N 7L2
306.721.2666
800.667.7710

ESTEVAN	306.634.4788	SWIFT CURRENT	306.773.2951
LLOYDMINSTER	306.825.3434	SASKATOON	306.934.3555
MELFORT	306.752.2273	HUMBOLDT	306.682.9920
NORTH BATTLEFORD	306.445.8128	KINISTINO	306.864.3667
PRINCE ALBERT	306.763.6454		

For additional contact information visit redheadequipment.ca

Branch		SWIFT CURRENT	
Date	Time	Page	
01/12/23	05:07:22 (B)	07	
Account No.	Phone No.	Invoice No.	
INTERNAG03		K42900	
Ship Via		Purchase Order	
ORIG WO: K41390			
		Salesperson	
		3KG	

CNH WARRANTY

Ship to:

Invoice to:

Internal Ag 03

Swift Current SK S9H 5J9

SERVICE INVOICE

STK#/FLEET#

047758

Case IH 8250 Combi
8250

HRS

273 YNG248341

216 HAJF8N4LCNG248341

WARRANTY DATE

HRS

PARTS 8579.71

LABOR 3688.52

INTERNAL TOTAL 12268.23

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GST #834643868

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