



the pressure equipment safety authority

PRESSURE PIPING CONSTRUCTION AND TEST DATA REPORT

In accordance with the provisions of the PESR Section 31(1)

Shop Construction ☒; Field Construction ☐;Final Data Report ☒; Partial Data Report ☐ (from one ABSA- authorized Contractor to another ABSA- authorized Contractor).

Complete both sides of this Form

1. Constructed By: FOURSTAR RESOURCES INC. Owner's Job No: 23258
 (Name of ABSA authorized primary contractor or subcontractor)
501-24th AVE. NISKU, ALBERTA T9E 8P2
 (Address)

Certificate of Authorization Permit No. AQP-1471 Expiry Date: Sept. 26, 2024

2. Constructed For: ENERGERA
 (Name of primary contractor if different from above)
11551 BEVINGTON RD, ACHESON, AB T7X 6C1
 (Address)

Certificate of Authorization Permit No. AQP- Expiry Date: _____
 (Required when the primary contractor undertakes some/all of the quality functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

3. Owner: ENERGERA 11551 BEVINGTON RD, ACHESON, AB T7X 6C1
 (Name and address)
STOCK
 (Location of installation)

Certificate of Authorization Permit No. AQP- N/A Expiry Date: N/A
 (Required when the owner undertakes some/all of the quality functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly etc.)

4. Piping Design Alberta Registration No.: PP-N/A
 (Required if aggregate piping volume is over 0.5m³)

5. Design Responsibility: Owner ☒; Contractor ☐

6. WP No.: WP-2617.2 ; Company: Fourstar Resources Inc. Owner's WP No. (If used): WP-N/A
 (Alberta Registration No.) (Alberta Registration No.)
 Spec No(s). used: WPS 1, LT-8 ; Owner's Spec No(s). (If used): N/A

7. Code: ASME B31.1 Non Boiler External Piping ☐; ASME B31.1 Boiler External Piping ☐;
 B31.5 ☐; B31.9 ☐; CSA Z662 Steam Pipelines ☐;
 ASME B31.3 ☒ - Service Category: Normal ☒, D ☐, M ☐, High Pressure ☐; Severe Cyclic Condition ☐
 High Purity ☐

Drawing No. Rev. No. Line No.	Fluid (Air/Stm. Etc.)	Des. Press. PSIG	Des. Temp. °F (Max. & Min.)	Pressure Test PSIG	Test Medium	Pipe Mat'l Spec. & Grade	C.A. in	Pipe NPS & Schedule	Flange Material & Rating	PWHT/ Preheat Temp. °F	NDE
231054ISO-01 Rev.0	NG	3270	300/-49	4905	Water	SA-420 WPL6	1/16	4"x3" S160	SA-350 LF2 CL1 cl. 1500	n/a / 50	RT 10% BW HT 100% VT
231054ISO-02 Rev.0	NG	655	300/-49	983	Water	n/a	1/16	n/a	SA-350 LF2 CL1 cl. 1500 cl. 300	n/a / 50	RT 10% BW HT 100% VT
231054ISO-03 Rev.0	NG	655	300/-49	983	Water	SA-333 GR6	1/16	4" STD	SA-350 LF2 CL1 cl. 300	n/a / 50	RT 10% BW HT 100% VT
231054ISO-04 Rev.0	NG	3270	300/-49	4905	Water	SA-333 GR6	1/16	4" S160	SA-350 LF2 CL1 cl. 1500	n/a / 50	RT 10% BW HT 100% VT
231054ISO-05 Rev.0	NG	3270	300/-49	4905	Water	SA-333 GR6	1/16	4" S160	SA-350 LF2 CL1 cl. 1500	n/a / 50	RT 10% BW HT 100% VT
231054SHELL Rev.0	NG	1480	300/-49	2220	Water	SA-333 GR6	1/16	1" XH	n/a	n/a / 50	100% VT
231054PID- Rev.0	NG	123	300/-49	135	Air	SA-106B	1/16	1" S80	n/a	n/a	100% VT

Partial Data Reports certified by sub-contractors are listed below and attached to this Data Report ☐

No.	Line No.	Spool No.	Dwg. No. (with Rev. No.)	Sub-contractor (Name)	AQP No. (if from Alberta)	Expiry (if from Alberta)

Remarks: For partial data report provide information about the code work that was not completed by the subcontractor (e.g., hydrostatic test, PWHT etc.). For final data report provide information about the code work that was not completed by subcontractors and subsequently completed by the primary contractor (e.g., hydrostatic test of entire assembly, PWHT etc.)

Fourstar Resources Inc Job #: 231054
Tag No: 231054

Endorse certificate 'A' or 'B'	
A. CERTIFICATE OF COMPLIANCE Signed by the subcontractor when supplying this certificate as a Partial Data Report We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable Piping code(s). Date: _____ Contractor _____ Print Authorized Representative's Name Signature This certificate is not valid unless it forms part of a Final Data Report signed by Primary Contractor	B. CERTIFICATE OF COMPLIANCE Signed by the primary contractor when supplying this certificate as a Final Data Report We certify that the statements in this Data Report are correct and that piping job no. <u>23258</u> described in this Data Report was constructed in accordance with the Province of Alberta Safety Codes Act and Regulations, and applicable ASME Piping Code(s). Date: <u>OCT 27 2023</u> <u>Fourstar Resources Inc.</u> Contractor <u>V. Gor Shupatar</u> Print Authorized Representative's Name Signature

CERTIFICATE OF INSPECTION	
I, the undersigned, employed by _____ have verified that all required examination and testing has been completed, and inspected the piping described in this construction data report to the extent necessary to be satisfied that it conforms to all applicable examination requirements of the Code and of the engineering design, and state that, to the best of my knowledge and belief, the contractor has constructed this piping in accordance with the Alberta Safety Codes Act and Regulations. By signing this certificate neither the inspector nor his or her employer makes any warranty, expressed or implied, concerning the piping described in this construction data report. Furthermore, neither the inspector nor his or her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
Date: _____	Date: _____
_____ Owner's Inspector Name (please print)	_____ ABSA Safety Codes Officer (please print) (BOILER EXTERNAL PIPING ONLY)
_____ Owner's Inspector Signature:	_____ ABSA Safety Codes Officer's Signature

Current version of this Form may be obtained from www.absa.ca