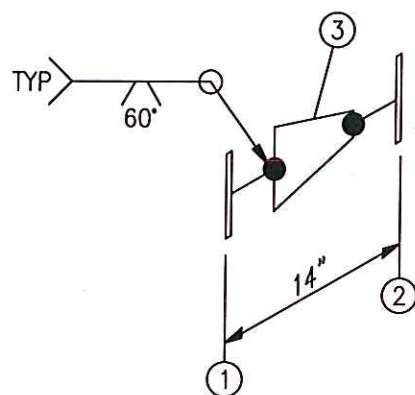


✓ B00538E
21/32372
DK130 / 64E21M 120-1

[illegible]

1. TO BE BUILT IN ACCORDANCE WITH ASME PRESSURE PIPING CODE B31.3, 2022 EDITION.
2. IMPACT TEST EXEMPT AS PER TABLE 323.2.2A
3. MAX. W.P.: 3270 PSIG @ 300°F (LIMITED BY FLANGE)
4. MDMT: -49°F
5. CORROSION ALLOWANCE: 0.0625"
6. HYDROTEST: 4905 PSIG
7. RADIOGRAPHY: 10%
8. PWHT: NONE
9. WELD PROCEDURE: 1/LT-8
10. ALL PIPE CUT LENGTHS INCLUDE 1/8" WELD GAPS.
11. COMMERCIAL SANDBLAST TO SSPC SP7.
12. PAINT: ONE COAT RED OXIDE PRIMER AND ONE COAT WARM GREY ENAMEL.
13. PLUG ALL OPENINGS FOR SHIPMENT.
14. APPROX. WT.: T.B.A. lbs
15. QTY. REQ'D.: 2

AS BUILT

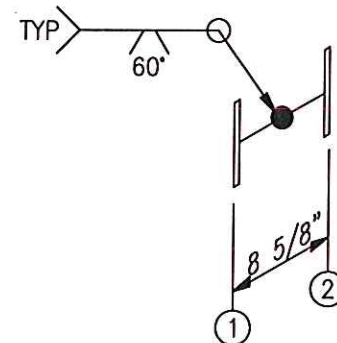
SO# 231054

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					FSR INC	FOURSTAR RESOURCES INC. NISKU, ALBERTA, CANADA		4"CL.1500RF x 3"CL.1500RF SPOOL	
						DRAWN BY: DATE WT OCT06/23	CHECKED BY: DATE WT OCT06/23		
						APPROVED BY: DATE WT OCT06/23	SCALE: NTS		
0	ISSUED FOR CONSTRUCTION	WT	WT	OCT06/23					
REV.	DESCRIPTION	BY	CHK'D	DATE	DRAWING NO. 231054ISO-01				

BB0538 E

BB0723 G

[illegible]

1. TO BE BUILT IN ACCORDANCE WITH ASME PRESSURE PIPING CODE B31.3, 2022 EDITION.
2. IMPACT TEST EXEMPT AS PER TABLE 323.2.2A
3. MAX. W.P.: 655 PSIG @ 300°F (LIMITED BY FLANGE)
4. MDMT: -49°F
5. CORROSION ALLOWANCE: 0.0625"
6. HYDROTEST: 983PSIG
7. RADIOGRAPHY: 10%
8. PWHT: NONE
9. WELD PROCEDURE: 1/LT-8
10. ALL PIPE CUT LENGTHS INCLUDE 1/8" WELD GAPS.
11. COMMERCIAL SANDBLAST TO SSPC SP7.
12. PAINT: ONE COAT RED OXIDE PRIMER AND ONE COAT WARM GREY ENAMEL.
13. PLUG ALL OPENINGS FOR SHIPMENT.
14. APPROX. WT.: T.B.A. lbs
15. QTY. REQ'D.: 2

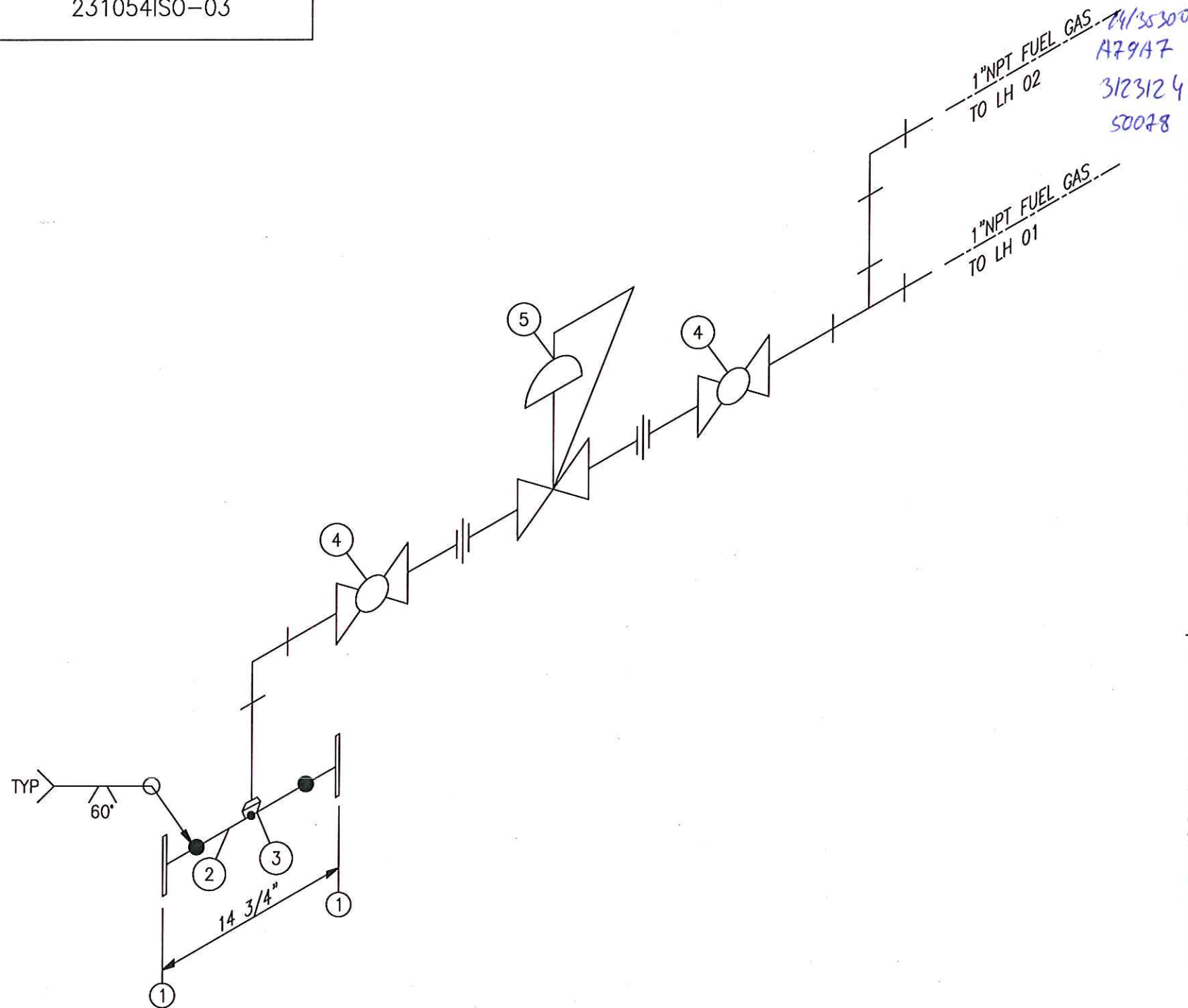
AS BUILT

SO# 231054

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					FSR INC	FOURSTAR RESOURCES INC. NISKU, ALBERTA, CANADA	4"CL.1500RF x 4"CL.300RF SPOOL		
						DRAWN BY: WT	DATE OCT06/23	CHECKED BY: WT	DATE OCT06/23
0	ISSUED FOR CONSTRUCTION	WT	WT	OCT06/23		APPROVED BY: WT	DATE OCT06/23	SCALE: NTS	DRAWING NO. 231054ISO-02
REV.	DESCRIPTION	BY	CHK'D	DATE					

231054ISO-03

[illegible]

GENERAL NOTES:

1. TO BE BUILT IN ACCORDANCE WITH ASME PRESSURE PIPING CODE B31.3, 2022 EDITION.
2. IMPACT TEST EXEMPT AS PER TABLE 323.2.2A
3. MAX. W.P.: 655 PSIG @ 300°F (LIMITED BY FLANGE)
4. MDMT: -49°F
5. CORROSION ALLOWANCE: 0.0625"
6. HYDROTEST: 983PSIG
7. RADIOGRAPHY: 10%
8. PWHT: NONE
9. WELD PROCEDURE: 1/LT-8
10. ALL PIPE CUT LENGTHS INCLUDE 1/8" WELD GAPS.
11. COMMERCIAL SANDBLAST TO SSPC SP7.
12. PAINT: ONE COAT RED OXIDE PRIMER AND ONE COAT WARM GREY ENAMEL.
13. PLUG ALL OPENINGS FOR SHIPMENT.
14. APPROX. WT.: T.B.A. lbs
15. QTY. REQ'D.: 1

AS BUILT

ENERGERA

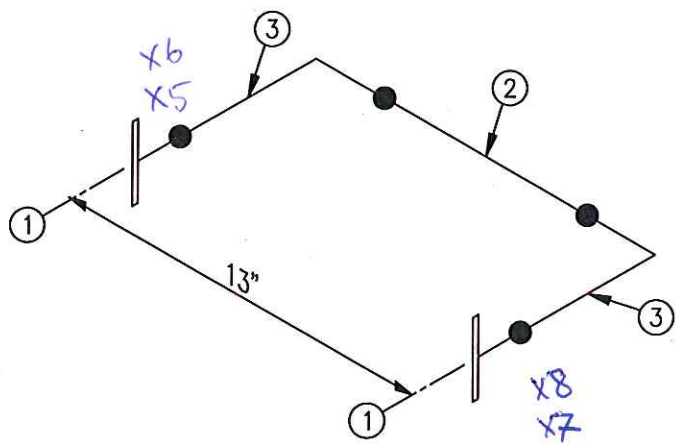
PO# 23258

SO# 231054

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					FSR INC	FOURSTAR RESOURCES INC. NISKU, ALBERTA, CANADA	4"CL.300RF SPOOL
						DRAWN BY: DATE WT OCT06/23	CHECKED BY: DATE WT OCT06/23
0	ISSUED FOR CONSTRUCTION	WT	WT	OCT06/23		APPROVED BY: DATE WT OCT06/23	SCALE: NTS
REV.	DESCRIPTION	BY	CHK'D	DATE			

B00223E / B00538E
 M006938 B
 G1F01002 / G1N01M047

[illegible]

1. TO BE BUILT IN ACCORDANCE WITH ASME PRESSURE PIPING CODE B31.3, 2022 EDITION.
2. IMPACT TEST EXEMPT AS PER TABLE 323.2.2A
3. MAX. W.P.: 3270 PSIG @ 300°F (LIMITED BY FLANGE)
4. MDMT: -49°F
5. CORROSION ALLOWANCE: 0.0625"
6. HYDROTEST: 4905 PSIG
7. RADIOGRAPHY: 10%
8. PWHT: NONE
9. WELD PROCEDURE: 1/LT-8
10. ALL PIPE CUT LENGTHS INCLUDE 1/8" WELD GAPS.
11. COMMERCIAL SANDBLAST TO SSPC SP7.
12. PAINT: ONE COAT RED OXIDE PRIMER AND ONE COAT WARM GREY ENAMEL.
13. PLUG ALL OPENINGS FOR SHIPMENT.
14. APPROX. WT.: T.B.A. lbs
15. QTY. REQ'D.: 2

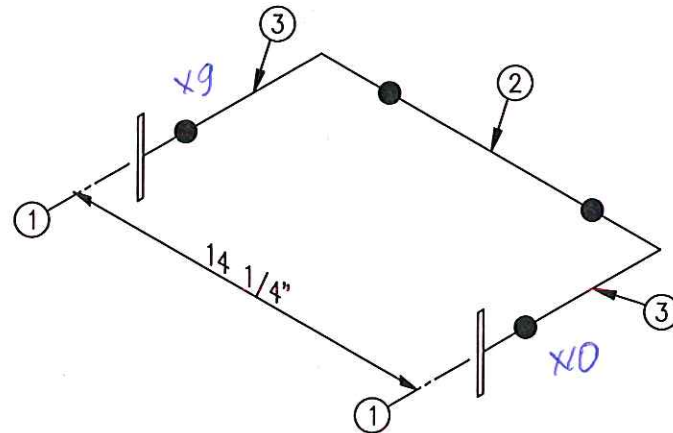
AS BUILT

SO# 231054

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					FSR INC	FOURSTAR RESOURCES INC. NISKU, ALBERTA, CANADA	4"CL.1500RF COILS BYPASS SPOOL	
						DRAWN BY: DATE WT OCT06/23	CHECKED BY: DATE WT OCT06/23	
0	ISSUED FOR CONSTRUCTION	WT	WT	OCT06/23		APPROVED BY: DATE WT OCT06/23	SCALE: NTS	DRAWING NO. 231054ISO-04
REV.	DESCRIPTION	BY	CHK'D	DATE				

BB0723E
M006938A
G/N01M047

[illegible]

1. TO BE BUILT IN ACCORDANCE WITH ASME PRESSURE PIPING CODE B31.3, 2022 EDITION.
2. IMPACT TEST EXEMPT AS PER TABLE 323.2.2A
3. MAX. W.P.: 3270 PSIG @ 300°F (LIMITED BY FLANGE)
4. MDMT: -49°F
5. CORROSION ALLOWANCE: 0.0625"
6. HYDROTEST: 4905 PSIG
7. RADIOGRAPHY: 10%
8. PWHT: NONE
9. WELD PROCEDURE: 1/LT-8
10. ALL PIPE CUT LENGTHS INCLUDE 1/8" WELD GAPS.
11. COMMERCIAL SANDBLAST TO SSPC SP7.
12. PAINT: ONE COAT RED OXIDE PRIMER AND ONE COAT WARM GREY ENAMEL.
13. PLUG ALL OPENINGS FOR SHIPMENT.
14. APPROX. WT.: T.B.A. lbs
15. QTY. REQ'D.: 1

SO# 231054

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					FSR INC	FOURSTAR RESOURCES INC. NISKU, ALBERTA, CANADA		4"CL.1500RF HEATER COILS CONNECTING SPOOL	
						DRAWN BY: DATE	CHECKED BY: DATE	DRAWING NO. 231054ISO-05	
						WT OCT06/23	WT OCT06/23		
0	ISSUED FOR CONSTRUCTION	WT	WT	OCT06/23		APPROVED BY: DATE	SCALE:		
REV.	DESCRIPTION	BY	CHK'D	DATE		WT OCT06/23	NTS		