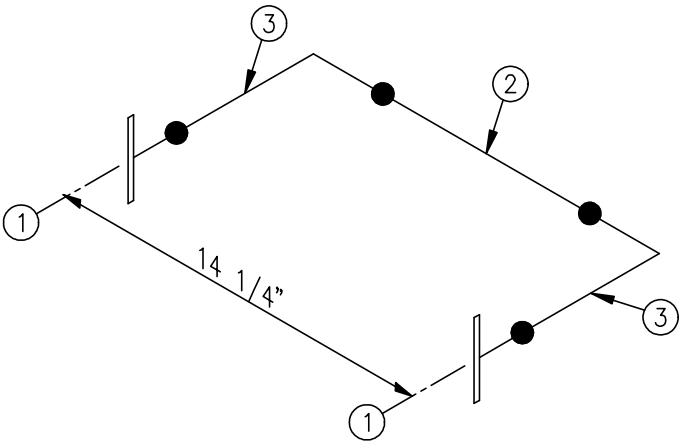


231054ISO-05



ra^{rahman} 2023-10-06 3:40:52 PM

Approved

Digitally signed by Rizwan Al Rahman - Sr. Engineer

DN: C=CA, E=ra^{rahman}@energera.com, O=ENH, OU=ENH, CN=Rizwan Al Rahman - Sr. Engineer

Date: 2022.11.08 09:41:40-07'00'

Rizwan Al Rahman - Sr. Engineer

ITEM NO.	PART NO. OR REQ. NO.	QTY. FOR ONE	TOTAL QTY. REQ'D	DESCRIPTION	MATERIAL
1		2		4" CL. 1500 RFWN FLG w/ SCH 160 BORE	SA-350LF2CL1
2		1		4" SCH 160 x 6 1/4" PIPE	SA-333GR6
3		2		4" SCH 160 90 SR ELBOW	SA-420WPL6

- GENERAL NOTES:
- TO BE BUILT IN ACCORDANCE WITH ASME PRESSURE PIPING CODE B31.3, 2022 EDITION.
 - IMPACT TEST EXEMPT AS PER TABLE 323.2.2A
 - MAX. W.P.: 3270 PSIG @ 300°F (LIMITED BY FLANGE)
 - MDMT: -49°F
 - CORROSION ALLOWANCE: 0.0625"
 - HYDROTEST: 4905 PSIG
 - RADIOGRAPHY: 10%
 - PWHT: NONE
 - WELD PROCEDURE: 1/LT-8
 - ALL PIPE CUT LENGTHS INCLUDE 1/8" WELD GAPS.
 - COMMERCIAL SANDBLAST TO SSPC SP7.
 - PAINT: ONE COAT RED OXIDE PRIMER AND ONE COAT WARM GREY ENAMEL.
 - PLUG ALL OPENINGS FOR SHIPMENT.
 - APPROX. WT.: T.B.A. lbs
 - QTY. REQ'D.: 1

ENERGERA

PO# 23258

SO# 231054

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0	ISSUED FOR CONSTRUCTION	WT	WT	OCT06/23
REV.	DESCRIPTION	BY	CHK'D	DATE

FSR
INC

FOURSTAR RESOURCES INC. NISKU, ALBERTA, CANADA		4"CL.1500RF HEATER COILS CONNECTING SPOOL	
DRAWN BY: WT	DATE OCT06/23	CHECKED BY: WT	DATE OCT06/23
APPROVED BY: WT	DATE OCT06/23	DRAWING NO. 231054ISO-05	
		SCALE: NTS	