

RADIOGRAPHIC EXAMINATION REPORT

INFORMATION															
CLIENT:	Fourstar Resources Inc			CLIENT JOB #:	231054		REPORT #:	23-THOGOR-1495-RT							
PROJECT:	Fabrication			CLIENT JOB #:	231054		PAGE:	1 of 1							
LOCATION / LSD:	501 - 24 Ave			CLIENT REPRESENTATIVE:	Victor Shyntar		DATE:	2023-09-21							
CONTRACTOR:				TECHNICIAN:	Gordon Thomas		ASSISTANT:	Naresh Kumar Raju, Justin Tuts, Sean							
METHOD															
PROCEDURE:	RCSS-NDT-RT-002 Rev 01 - Radiographic Examination - ASME V Article 2			CODE OR SPECIFICATION:	ASME B31.3 2022		ACCEPTANCE CRITERIA:	Normal Fluid Service							
MATERIAL:	Carbon Steel			ISOTOPE OR X-RAY KV:	IR192		FILM MANUFACTURER:	AGFA							
DENSITOMETER:	LCNDT DT-100			SERIAL NUMBER:	122366		FOCAL SPOT:	3 mm							
				CAL DATE:	2023-06-26		*Film density verified as acceptable to procedure unless noted	SCREENS: 0.010" F&B Pb							
EXAMINATION AND TEST RESULTS															
FILM #	ITEM TYPE	SIZE / DIAMETER	THICKNESS	WELD STAMP	CONTROL NUMBER	T	# OF EXP	FILM TYPE	WALL EXP	WALL VIEW	SOD	OFD	DEFECT-SEVERITY @ LOCATION COMMENTS	ACCEPT (✓)	REJECT (✗)
X1	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X2	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X3	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X4	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X5	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X6	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X7	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X8	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X9	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
X10	Butt weld	4"	S160	M	Fig 4	RT-4	4	D5	Double	Single	105.7	16.6		✓	
P (1) @ 5"															
LEGEND															
AB - Arc burn	CP - Lack of Gross Penetration	HB - Hollow Bead	IP - Incomplete Penetration	LF - Lack of Fusion	P - Porosity										
BT - Burn Through	EP - Excess Penetration	HL - High / Low	IUC - Internal Undercut	LI - Linear Indication	S - Slag										
C - Crack	EUC - External Undercut	IC - Internal Concavity	LC - Low Cover	RI - Rounded Indication	O - Other										
T - Technique (see procedure)	SOD - Source to Object Distance	OFD - Object to Film Distance	1 - Minor <75% of Reject	2 - Moderate 75-99% of Reject	3 - Severe >100% of Reject										
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The Client Representative who receives this report is responsible for verifying that the acceptance standard listed in the report is correct, confirming that all radiographs listed in the report have been received by Client and promptly notifying BakosNDT of any issues with this report and/or the work summarized herein. The owner is responsible for the permanent custody of all radiographs and the final disposition of all items inspected.															
CLIENT APPROVAL:  Victor Shyntar Sep 22, 2023										signature Gordon Thomas CGSB#6 RT2 RCSS SNT-TC1A RTII					
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