



VESSEL (A): 0705779
DATE OF INSPECTION: 2023 Sep 29
DATE OF ISSUANCE: 2023 Oct 17



Certificate of Inspection Permit

Pressure Equipment Safety Regulation Section 33

ENERGERA INC

11551 BEVINGTON ROAD

ACHESON, AB
T7X 6C1

COMPANY CODE:

DESCRIPTION: INDIRECT FIRED HEATER COIL

LOCATION: SPARE, ACHESON

MANUFACTURER: FOURSTAR RESOURCES INC

Next Inspection Due Date: 2024 Sep 29

Max. Inspection Interval: 1.00Yr

Year Built: 2023

CRN: T2005.2

Serial #: 231054V1

Volume: 0.436 M3

Heating Surface: 15.33 M2

Surface Area:

Pressure Relief Valves

PART	MAX. ALLOWABLE PRESSURE	MAX. TEMP	MIN. TEMP	VALVE ID	SETTING	CAPACITY	LOCATION
COIL 1	22546 KPA	149 C	-46 C	SV1			TO BE INSTALLED
COIL 2	22546 KPA	149 C	-46 C	SV1			TO BE INSTALLED

At the time of inspection the item described on the Certificate of Inspection Permit was found to comply with the requirements set forth in the Pressure Equipment Safety Regulation and appeared suitable for operation.

Terms and Conditions:

Owner must ensure this vessel/boiler has overpressure protection that is a relief valve that meets the requirements of the ASME Code, or other means accepted by the Administrator expressly for this item.

Owner must ensure this vessel/boiler is designed, constructed, installed, operated, maintained and decommissioned in accordance with the Safety Codes Act and Regulations.

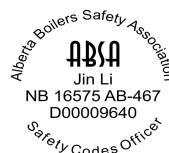
Owner must ensure an integrity assessment of this vessel/boiler is conducted after it is installed but prior to its operation. The integrity assessment shall be conducted by a person holding qualifications acceptable to the Administrator. Refer to ABSA publications AB-506, AB-512 and AB-515 for details about qualifications acceptable to the Administrator.

COIL CRN T2005.2 FOR COIL 1 & 2

An owner or vendor must notify the Administrator in writing when the pressure equipment identified on this certificate is sold or otherwise disposed of.

The owner or person in charge shall report all unsafe conditions, accidents and fires involving Pressure Equipment to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a Safety Codes Officer.

Permit issued by: LI, JIN



Signature:

Pursuant to Section 44 of the Safety Codes Act, the item described in this Certificate of Inspection Permit is authorized to operate in the Province of Alberta, within the operating limits established herein, provided all terms and conditions detailed in this Permit have been satisfied.