

Box 430 • Highway #6 South Raymore, SK S0A 3J0 Phone: 306-746-2288 • Fax: 306-7464559 www.youngs.ca



Regina Assiniboia Chamberlain Davidson Moose Jaw Watrous Weyburn Windthorst

306-224-21

Ship To:



Branch				2110
RAYMORE				
Date	Time			Page
05/18/22	14:	53:53 (0)	06
Account #	Phone #		Inv #	t e
BARBI001	306	5692484	WOE	5684
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SERVICE INVOICE

STK#/FLEET#

UD2113

Air Drill

HRS PIN/EIN X Y8S003443

WARRANTY DATE

HRS

ATX400

TS- Went to each tower and inspected the blockage wiring. If the wiring was damaged before the connector I cut the wires off at the loom and cut loom back and put new female pins on wires then reinstalled in the connector for sensor. If wiring was damaged after connector on sensor side i left it and never attempted to fix due to short wires. Customer id he was happy if a few worked on each tower.

697866

TERMINAL

37

8.94

330.78

PARTS

330.78

LABOR

685.10

SEGMENT TOTAL ==>

1015.88

11008007

095251

SEGMENT# 9 C 74012 QC

04/29/22

Young's Complimentary QuickCheck Inspection Do a more detailed quick check inspection

XXXXXXXXXXXXX

***** WORK ORDER TOTALS *****

PARTS 7220.14 LABOR 12536.40

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shop supplies 200.00 SUB TOTAL ==> 19956.54

GST 5%

997.96

TOTAL CREDIT CARD

20954.50

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GST # 894516046



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Regins Assinibole 306-k Chamberlain 306-5h Davidson Moose len WHETCH Weyburn Windthorst

306-694 306-946 306-842-24 306-224-211

Ship To:



RAYMORE Date 05/18/22	Time 14:	53:53 (0)	02
Account # BARBIO01	Phone #	5692484	Inv # W06684
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		Sal	esperson S87

SERVICE INVOICE

STK#/FLEET#

UD2113

Air Drill

HRS PIN/EIN X Y8S003443 WARRANTY DATE

HRS

ATX400

-One tower had a slight leak on the top seal, removed cover

and was able to clean seal and get it to stop leaking.

HS36 K112BK-250

HOSE CLAMP 2.5" SOLID BLK 1" BLACK

1.13 3.87 1.17

SEGMENT TOTAL ==>

301.86 7.02 310.01

PARTS LABOR

1091.20 1401.21

1.13

V1180B-16

04/29/22 05/03/22

CHECK ALL LIGHTS

SEGMENT# 3 C 74012 N/A

CORRECTION:

bo - may 7 - rr both signal lights, tie up the harnesses,

verify function

87564157

LIGHT, WARNIG

2 N 132.98 PARTS

265.96 265.96

LABOR

199.95

11008007

SEGMENT TOTAL ==>

465.91

SEGMENT# 4 C 74012 N/A

CHECK TIRE PRESSURES

04/29/22 05/03/22

CORRECTION:

TS-looked up tire inflation chart on Etim under ops manual. Checked and adjusted all tires on the drill and wrote the correct psi for each tire on the rim.

TS May 5/22- Had one main tire go flat on the drill after adjusting pressures, Filled tire back up to spec, and found the valve stem was leaking a bit, tightened up

valve and seemed to stop will check pressure again tomorrow to see if it went down or not.

CONTINUED ON PAGE 03

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Regina Assinibola Chamberlain Davidson Moose Jaw Watrous Weyburn Windthorst

306-946-4 306-842-26. 306-224-2110

Ship To:

Invoice To:

Date 05/18/22	Time 14:	53:53 (0)	Page 01	
Account # BARBIOO1	Phone #	5692484	Inv # W06684	
Ship Via		Purchase Order #		
Tax ID #				
CUSTOMER	COPY	Sa	lesperson 887	

SERVICE INVOICE

STK#/FLEET#

UD2113

Air Drill ATX400

HRS PIN/EIN X Y8S003443 WARRANTY DATE

HRS

SEGMENT# 1 C 74012 N/A 04/29/22 05/02/22

CHECK TIPS - REPLACE AS NEEDED

CORRECTION:

TS May 2/22- Lifted shanks, crawled under drill and looked at each tip, marked them then got chad to look up and dered needed tips

May 10/22 - moved drill inside

TS May 10/11 2022- Changed 6 tips on the RH side of drill, replaced one hose going to tip

jd may 10 22 started changing tips

jd may 11 kept changing tips also taped any rubbing hoses helped look for air leaks

bo - may 11 - tighten up both end shank mount plates as

they're loose

1323.00 7 N 189.00 CCGCA0 LEFT GRN SIDEBN 1134.00 189.00 6 N CCGCB0 RIGHT GRN SIDEB 100.00 100.00 FREIGHT-CASE FRTCP 2557.00 PARTS 593.65 LABOR 3150.65

SEGMENT# 2 C 74012 N/A

04/29/22 05/03/22

CHECK HOSES - REPLACE AS NEEDED - FIX SO THEY DON'T RUB

41304101

CORRECTION:

11008007

jd may 11 22 helped tanner replace hoses and check for leaks/rubbing and pinch points

TS May 11/22- Replaced 3 main product hoses on the drill, ran the fan on air cart and checked all towers and hoses for leaks.

CONTINUED ON PAGE 02

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SEGMENT TOTAL ==>

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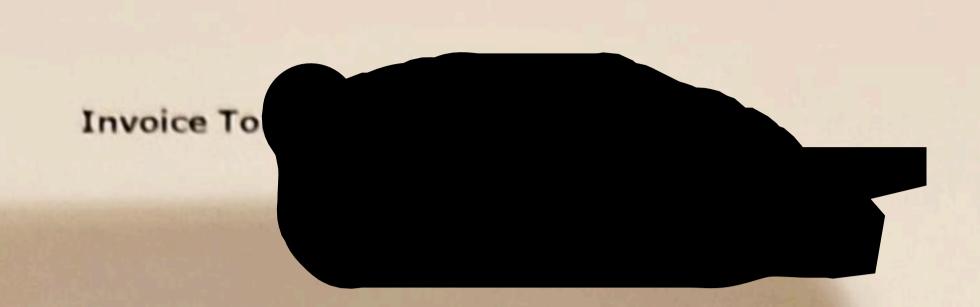
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Regina Assiniboia Chamberlain Davidson Moose Jaw Watrous Weyburn Windthorst

306 306-6 306-56 306-694 306-946-306-842-26 306-224-211

Ship To:



RAYMORE Date 05/18/22	Time	53:53 (0)	Page 03	
Account # BARBIO01	Phone #	5692484	Inv # W06684	
Ship Via		Purchase Order #		
Tax ID #				
		Sa	lesperson	
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SERVICE INVOICE

STK#/FLEET#

UD2113

Air Drill ATX400

HRS PIN/EIN X Y8S003443

WARRANTY DATE

HRS

LABOR

176.70

11008007

SEGMENT TOTAL ==>

176.70

SEGMENT# 5 C 74012 N/A

GREASE

CORRECTION:

6- greased drill wings, wheel hubs/ towers, and each ank.

77014BUYUS

11008007

MP GREASE LITHM RETAIL

04/29/22 05/03/22

4.65

3.99

11.97

PARTS

11.97 217.00

LABOR

SEGMENT TOTAL ==>

228.97

SEGMENT# 6 C 74012 N/A 04/29/22 05/02/22

CHECK AND REPLACE PACKER BEARINGS AS NEEDED AND PACKERS COMPLAINT:

bo - may 12 - help assemble packers, replace rubbers CORRECTION:

TS- lifted packer wheel assembly slightly off ground with forklift, checked bearings and spun assembly, moved across the drill checking them all. Found them all to be good and spun freely with no play.

jd-may 9th 22 helped scott with packers helped tanner also with packers

SO May 9/22 - removed nuts, Used packer remove tool to removed outer packer. Torched off bearing. Used puller tool to remove next packer wheel. Removed rubbers off of two packer wheels. Cleaned wheels. Used bearing grease and installed two new rubber wheels with wheel install

CONTINUED ON PAGE 04

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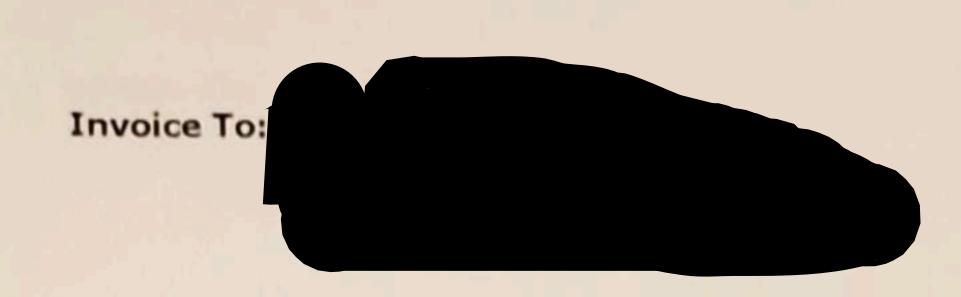


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Branch RAYMORE					
Date 05/18/22	Time 14:	53:53 (0)		Page 05	
Account # BARBIO01	Phone # 3065692484		Inv	Inv # W06684	
Ship Via		Purchase Order #			
Tax ID #					
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SERVICE INVOICE

STK#/FLEET#

UD2113

Air Drill ATX400

HRS PIN/EIN X Y8S003443

WARRANTY DATE

HRS

Disconnected hoses and removed pins on one shank cylinder and the other two wing cylinders. Put all three cylinders on a pallet and brought into shop.

SO May 7/22 - Removed rod bolts on shank lift cylinder. Drained oil out. Removed end cap and rods. Removed piston out of bore. Removed piston nut and cleaned up all parts. placed seal and bushing on end cap. Installed on rod and _ston on rod. Installed in bore and installed bolts and end cap. Tightened bolts. Used forklift to lift wing cylinder onto bench. Removed end cap and let oil drain out. Removed rod bolts. Removed end cap and piston. Cleaned all parts and replaced seals. Installed piston end cap and bore. Installed rod bolts. Installed end cap and

same thing for the second wing lift cylinder. SO May 9/22 - installed opener lift cylinder. Hooked up hoses.

tightened bolts. Used forklift to move cylinder. Did the

SO May 10/22 - installed LH wing lift cylinder on drill

EHCOIL EHC CHARGE 2.00 .05 40 77400001US ULTRACTION BULK 4.97 198.80 87403963 KIT, SEALS 2 N 351.00 702.00 9674V2 CYL KIT 4 MONAR 168.95 1 N 168.95 PARTS 1071.75 LABOR 1543.80 11008007 SEGMENT TOTAL ==> 2615.55

SEGMENT# 8 C 74012 N/A

04/29/22 05/03/22

CHECK BLOCKAGE MONITORS CORRECTION:

jd may 10 22 helped tanner with cameras

CONTINUED ON PAGE 06

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3064 306-6 306-694 306-946-306-842-26 306-224-211

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RAYMORE	A MARIE STATE			0
Date 05/18/22	Time 14:	53:53 (0	0)	Page 04
Account # BARBIO01	Phone #	5692484	Inv # WO6	684
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Tax ID #				
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SERVICE INVOICE

STK#/FLEET#

UD2113 Air Drill ATX400

HRS PIN/EIN X Y8S003443 WARRANTY DATE

HRS

tool. Installed packer. Installed spacer and cleaned shaft and put on antisieze. Installed new bearing. Had to wait for one spacer. Removed opposite end and cleaned surface. Torched off bearing. Installed new bearing and reassembled. Installed nuts and tightened down.

SO May 10/22 - removed all packer wheel assemblys. Removed all nuts and torched off all bearings on shaft. Found 3 arings were installed backwards in holders.

SO May 11/22 - torched off last spacer and bearing. Removed bearings from holders. Cleaned up tools and bay jd may 12 22 helped put packers together cleaned up floor and garbage

SO May 12 - installed the rest of packer bearings and wheels. Installed 4 new rubbers on packer wheels.

Antisiezed shafts. Installed packer wheels on drill.

AABP208	PILLOW BLOCK	1 M	21.35	21.35
BEIP208	HOUSING PILLOW	1 M	30.42	30.42
FRTCP	FREIGHT-CASE	1	60.00	60.00
HAR08-03	3/16 KEY S	1	1.72	1.72
1206-07	5/8" LOCK NUT	2	1.18	2.36
6613	BEARING	19 S	70.03	1330.57
7215	TYRE/TIRE	9 M	136.25	1226.25
			PARTS	2672.67
			LABOR	8029.00
11008007		SEGMENT	TOTAL==>	10701.67

SEGMENT# 7 C 74012 N/A

04/29/22 05/02/22

RESEAL CYLINDERS IF NEEDED CORRECTION:

SO May 6/22 - Lowered shanks and wings to the ground.

CONTINUED ON PAGE 05

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